



FBF-32

**Description:**

FBF series one-line folding and sealing automatic packaging machine is suitable for packing paper bag, multi-ply paper bag and inner plastic layers. According to the program, it can finish the processes of hot sealing inner plastic bags, pinching, trimming, side-line folding and impress, bag top fold, hot-melt paper tape binding, pressing and counting automatically. Deduster is optional.

**Features:**

1. Two types for the position of sealing inner layers: Sealing position of Type A is at the bag top while Type B is at the two sides of the impressing line. Type B is applicable to disconnecting the bottom of the paper bag, and pock up the top of the bag, and then the inner bag will open automatically.
2. This packing way is applicable to that the material of inner plastic bag and packing goods are the same. When need together with the bags, so that it's very convenient for adding material and also is free of recycling these packing bags.

**Parameters:**

<b>Model</b>	FBF-32A	FBF-42A	FBF-32B	FBF-42B
<b>Voltage (V/Hz)</b>	AC 380/50			
<b>Driving power (W)</b>	370			
<b>Heater power (W)</b>	500×10	500×12	500×10	500×12
<b>Heat Seal Temperature (°C)</b>	0-400(adjustable)			
<b>Conveyor Speed (m/min)</b>	7-10			
<b>Width of Hot-melt Tape (mm)</b>	72(≥80g Kraft Paper )			
<b>Applications</b>	3 layers paper bag, inner PE film hot sealing, once bag top folding and hot melt tape binding	4 layers paper bag, inner PE film hot sealing, once bag top folding and hot melt tape binding	3 layers paper bag, inner PE film hot sealing, once bag top folding and hot melt tape binding	4 layers paper bag, inner PE film hot sealing, once bag top folding and hot melt tape binding
<b>External Dimensions (L×W×H) (mm)</b>	2790×930×1780	3050×930×1780	2790×930×1780	3050×930×1780
<b>Net Weight (kg)</b>	155	165	155	165



FBF适用于牛皮纸袋或多层牛皮纸袋内衬PE塑料袋的自动包装。首先透过牛皮纸袋热封塑料袋；然后折合袋口并包上热熔胶纸带，加热压合。

内衬袋的封口位置有两种，其中A型的内衬袋热封部位在袋口处；B型的热封部位在折口痕线的两侧，用于拆开纸袋底部，内袋保持密封状态整体脱离外袋。



FBF The machine is suitable for the automatic packaging of kraft paper bag or multi-ply kraft paper bag with inner PE plastic bag, at first, it heat seal the inner plastic bag, and make thermosol paper tape applied over top of bag where already folded. Automatic cut after tape sealed.

**Procedure sequence**

