



FBK-13DC

Description:

FBK series one-lined sealing and stitching automatic packaging machine fit for packaging of single layer Kraft paper, multi-layer Kraft paper, paper/plastic laminated bag. . It could automatically finish the processes of dust-clean, stitching, thread-cutting, trimming, binding the edge, cutting off, heat seal, pinching, count etc. After sealing, stitching, binding edge, hot pressing, the sealing performance of bags is very excellent, which have the advantage of dust-proof, moth-eaten proof, pollution proof and could protect the packaging appropriately.

Features:

- 1 This series adopt the advanced technology of light, electricity, and mechanism to guarantee its full automation and high performance.
2. There are 9 standard models for clients selection.

Parameters:

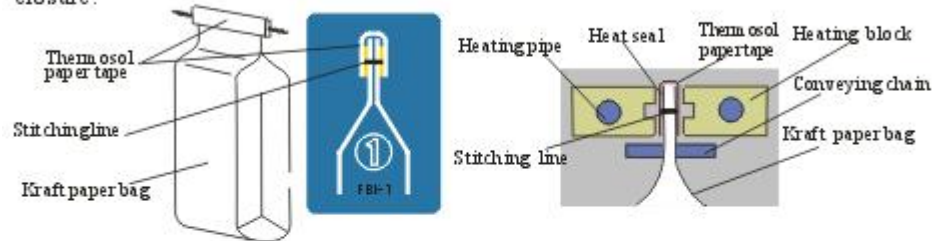
Model	FBK-12C	FBK-13C	FBK-13DC	FBK-14C	FBK-14DC
Voltage(V/Hz)	AC 380/50				
Total Power(KW)	2.74	3.74	4.34	4.74	5.34
Sealing Power(W)	500×4	500×6		500×8	
Motor Power of Sealer (KW)	0.37				
Motor Power of Sewing Machine (KW)	0.37				
Speed (m/min)	7-10				
Paper tape	○	○	○	○	○
Deduster	×	×	○	×	○
Applications	Hot-melt Paper Tape	Three-ply Paper Bag, Hot-melt Paper Tape, Plastic Bag with Inner PE Film		Four-ply Paper Bag, Hot-melt Paper Tape, Plastic Bag with Inner PE Film	
External Dimensions (L×W×H) (mm)	2400×930×178 0	2600×930×178 0	2600×930×178 0	2800×930×178 0	2800×930×178 0
Net Weight(kg)	400	450	500		550

	FBK-23C	FBK-23DC	FBK-24C	FBK-24DC
Voltage(V/Hz)	AC 380/50			
Total power(KW)	3.74	4.34	4.74	5.34
Sealing power(W)	500×6		500×8	
Motor Power of Sealer (KW)	0.37			
Motor Power of Sewing Machine (KW)	0.37			
Speed (m/min)	7-10			
Paper tape	△	△	△	△
Deduster	×	○	×	○
Applications	Three-ply Paper Bag Plastic Bag with Inner PE Film		Four-ply Paper Plastic Bag with Inner PE Film	
External Dimensions (L×W×H) (mm)	2600×930×1780	2600×930×1780	2800×930×1780	2800×930×1780
Net Weight(kg)	420	450	500	

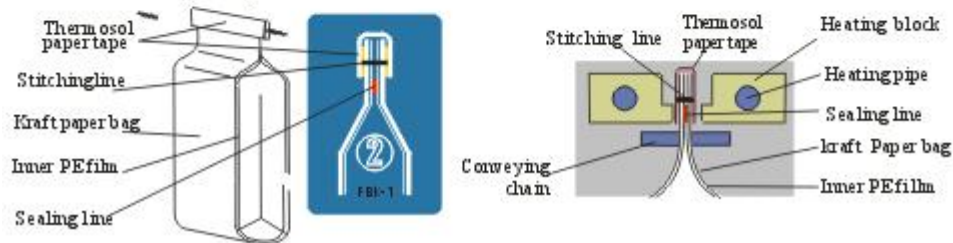
- The minimum distance between the top of bag and inside material should be 170mm.
 - Sealing temperature:0~400℃
 - Compressed air consumption:200NI/min, Pressure:5kg/cm2
 - Sealing height:900~1400mm
 - Deduster power: 0.6KW
 - Exhaust device is optional.
 - Letter "C" in the model stands for paper binding device, while "D" stands for deduster.
- = hot-melt paper tape
△ = Crepe paper tape
× = Not available

SELECTION OF BAG TOP PACKAGING

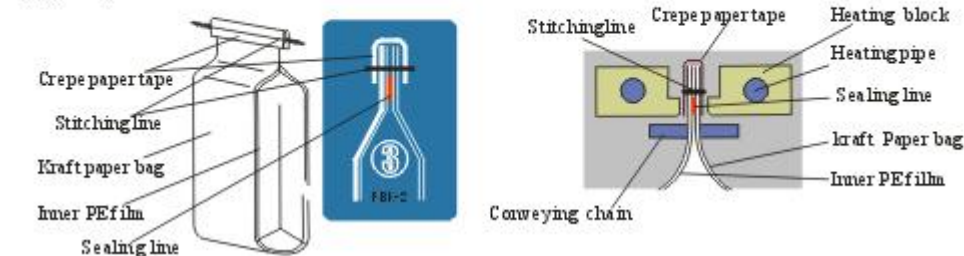
Paper bag
 First stitched, then thermosol
 paper tape sealed for heating
 closure.



Paper Bag Inside Lining PE Film
 First stitched, then the thermosol paper tape
 sealed for heating closure simultaneously
 heat seal inner PE bag.



Paper Bag Inside Lining PE Film
 First sealed inner PE film then sealed crepe
 paper tape for stitch.



Procedure sequence

